

THE PERFORMANCE YOU NEED. THE SUPPORT YOU EXPECT





THE PERFORMANCE YOU NEED. THE SUPPORT YOU EXPECT.

As part of our commitment to our growing customer base worldwide, Caterpillar is proud to serve utility customers through our SEM brand. Formerly Shandong SEM Machinery Co., Ltd, Caterpillar (Qingzhou) Ltd. (CQL) offers both SEM and Cat branded products.

We're committed to continually expanding our offerings and improving the quality of our products. We focus on research and development and follow the Caterpillar Production System and advanced management philosophies to safely, efficiently and profitably manufacture products. We have recently acquired additional property to expand capacity of our CQL lines as well as other key components.

SEM equipment is targeted at utility customers for Chinese domestic and select growth markets around the world. SEM products meet or exceed regional industry requirements for quality and reliability and target customers who emphasize initial acquisition cost over long-term total cost of ownership.

We have a well-established distribution network in more than 80 countries, including the following regions: Southeast Asia, Africa and Middle East, Russia and Eurasia countries, and Latin and Central America.



TIMELINE: A HISTORY OF GROWTH

1976

1958

SEM founded

First countershaft wheel loader in China, JZ425, launched 1985-1990

SEM assembly, machining and parts painting facilities established 2003

Caterpillar / SEM loint Venture established

y First Global SEM
I by Dealer Conference
ar held in Beijing,
with participation
from dealers
representing
14 countries

2010

M First SEM compacto launched on

2011

First SEM Motor Grader and Landfill Compactor launched; more than 1,500 machines exported for first time 2013

Shandong SEM Machinery, Ltd. becomes Caterpilla (Qingzhou) Ltd. 2016

SEM brand becomes a Caterpillar brand

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WHEEL LOADERS

A MODEL FOR EVERY APPLICATION

SEM Wheel Loaders have been manufactured in China for nearly 60 years. We offer compact, small and midsize loaders to meet the needs of every application. Our SEM 66X Series Wheel Loaders are designed for heavy working conditions and higher load capacities. SEM 65X Series Wheel Loaders feature low-speed engines for increased efficiency and a number of productivityenhancing features. The SEM 63X Series Wheel Loaders are the ideal choice for light working conditions, with an enlarged bucket and improved dump height for a 10 percent boost in productivity. SEM 61X Series Wheel Loaders features 10% higher dump clearance than others and provides various work tools through quick coupler.

MODEL	BUCKET	RATED
MODEL	CAPACITY (m³)	POWER (kW)
SEM616B	0.9	55
SEM618B	1.0	60
SEM630B	1.53	92
SEM636B	1.7	92
SEM638	1.53	92
SEM639B	1.7	92
SEM639C	1.7	97
SEM652B	2.7	162
SEM655D	3.0	162
SEM656D	3.0	162
SEM658C	3.0	162
SEM659C	3.0	162
SEM660B	3.5	178
SEM660D	4.0	178
SEM668C	3.5	175
SEM669C	3.5	175

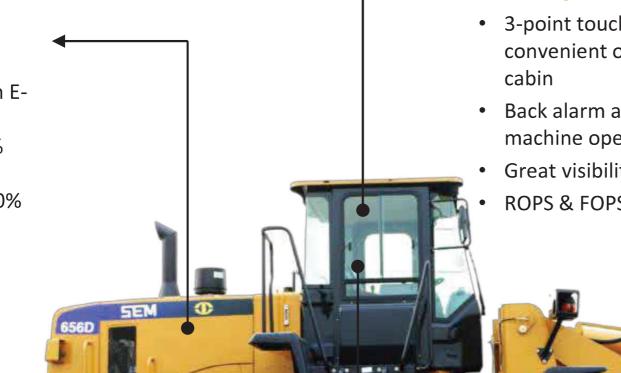




SEM Wheel Loader Value Story

Fuel Economy

- Low speed engine with Efan improves fuel consumption by 8-15%
- Single load sensing hydraulic system-8-10% better fuel efficiency



Safety

- 3-point touching design provides convenient operator entering to
- Back alarm and beacon ensure machine operation safety
- Great visibility during operation
- **ROPS & FOPS cab option**

Productivity

- Performance Series Bucket High Full fill factor-110%
- Offered high and low speed gears, high efficiency for medium and long distance transport
- The advanced Single load sensing flow sharing hydraulic system improves efficiency

Serviceability

- System pressure test ports as standard
- Centralized lubrication points reduce maintenance time

Comfort

- Premium operator station provides increased space and superior visibility
- Slid window and fresh air ventilation deliver better operation environment
- Adjustable suspension seat

Reliability

- Countershaft transmission with upgraded core components provides high reliability
- World class standard piston pump delivers longer service life
- New air filtration system ensure engine life



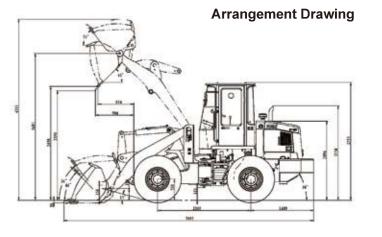
SEM618B Wheel Loader

Transmission

• Layers

Main Specifications
Rated Load Capacity
Engine
Rated Gross Power
Operating Specifications
Max. Rimpull
Hydraulic System
Pump Displacement-Implement Pump 63 ml/rev System Pressure Setting 17 MPa Hydraulic Cycle Times: Raise 4.37 s Dump 0.75 s Lower (Empty,Float Down) 2.73 s Total 7.9s
Steering
Steering Angle Left/Right
Axle
Rear-Oscillating
Brake System

• Type ·····	····· Countershaft	Power Sh
Travel Speed:		II
• Forward ·····	····· 9.3 km/hr	23.8 km/
Reverse	····· 9.1 km/hr	23.5 km
Service Refill Capacities		
Cooling System · · · · · · · · · · · · · · · · · · ·		
Engine Lubricating Oil · · · · · · · · · · · · · · · · · · ·		
Oil for Converter and Gear Box		2
 Differentials and Final Drives: 		
Front ·····		8
Rear ·····		8
Hydraulic Tank · · · · · · · · · · · · · · · · · · ·		50
* Hyuraulic rank		



Front 0.28 MPa/Rear 0.21 MPa

DEALER NAME

· Parking Brake

Caterpillar (Qingzhou) Ltd. Address: No.12999 Nanhuan Road, Caterpillar Industrial Park, Qingzhou City, Shandong Province, Zip Code: 262500 P.R.China

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· Drum-Type Shoe Brake

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SEM636D Wheel Loader

SEM636D

Product Advantage

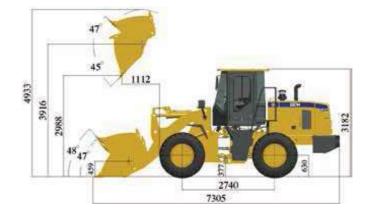
- High Productivity
- Best-in-class Reliability and Durability
- Excellent Fuel Economy
- Outstanding Operator Comfort

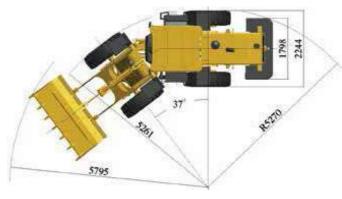


Main Specifications

Items		SEM636D	Items		SEM636D
Main Specifications			Engine		
Rated Load	kg	3000	Model		Weichai WP6G125E22
Operating Weight with Standard Bucket	kg	9900	Rated Power	kW	92
Bucket Capacity	m³	1.5-2.5	Rated Speed	r/min	2200
Wheel Base	mm	2740	Displacement	L	6.754
Overall Dimension	mm	7305*2354*3182	Implement Hydraulic		
Operating Specifications			Implement System Type		Gear pump
Breakout Force	KN	113	Boom Raise Time	s	4.65
Dump Clearance	mm	2988	Hydraulic Cycle Time	s	8.34
Articulated Angle		37±1	System Presure Setting	Мра	18
Transmission			Brake System		
Transmission Type		Countershaft, power shift	Service Brake		Dry&caliper,air to oil control
					"Drum type shoe brake,
Transmission Gears		F4/R2	Parking Brake		spring applied & oil released"
Torque Converter Type		Single stage 3 elements	Steering System		
Maker & Type		SEM TR100	System Type		Shared Flow
Forward I/Reverse I		7.9/9.7	Steering PumpType	Мра	Gear pump
Forward II/Reverse II		14/31	System Presure Setting		14
Forward III/Reverse III		25/NA	Steering Angle (L/R)		37±1
Forward IV/Reverse IV		39/NA	Tires		
Axle			Size		17.5-25
Main Drive Type		Spiral bevel gear, single stage	Туре		PR
Final Drive Reduction Type		Planetary type,single stage	Layer		12
Rear - Oscillating +/-		±12	Txtured Type		L-3

Machine Dimensions





▶ Note: the above dimensions are based on the standard configuration.

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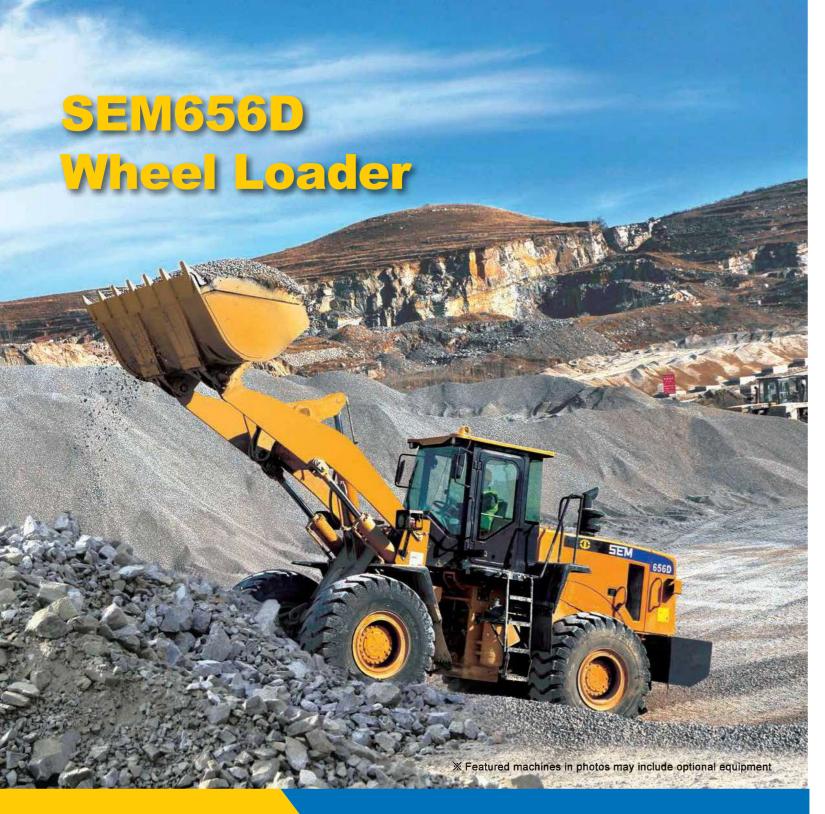
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Version: Version: May 2017 - Weichai II

Website

http://www.semmachinery.com



SEM656D

Product Advantage

- High Productivity
- Excellent Fuel Economy
- Best-in-class Reliability and Durability
- Outstanding Operator Comfort

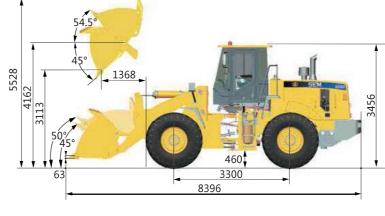


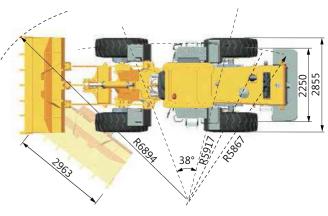


Main Specifications

Items		SEM656D	Items		SEM656D
Main Specifications			Engine		
Rated Load	kg	5 000	Model		WD10
Operating Weight with Standard Bucket	kg	17 100	Rated Power	kW	162
Bucket Capacity	m³	2.7-4.5	Rated Speed	r/min	2 000
Wheel Base	mm	3 300	Displacement	L	9.726
Overall Dimension (outside of tire)	mm	8 396x2 963x3 456	Implement Hydraulic		
Operating Specifications			Implement System Type		Single load sensing flow sharing system
Breakout Force (GRD)	kN	173	Boom Raise Time	s	5.13
Dump Clearance	mm	3 113	Hydraulic Cycle Time (rated payload)	s	9.3
Articulated Angle	۰	38±1	System Presure Setting	Мра	18
Transmission			Brake System		
Transmission Type		Countershaft, power shift	Service Brake		Dry & caliper, air to oil control
Transmission Gears					Drum type shoe brake, spring
Transmission Gears		F4/R4	Parking Brake		applied & oil released
Torque Converter Type		Sigle stage 3 elements	Steering System		
Maker & Type		TR200	System Type		Flow amplifying
Forward I/ Reverse I	km/h	8.6/8.6	Steering Pump Type		Piston pump
Forward II/ Reverse II	km/h	16/16	System Presure Setting	Мра	16
Forward III/ Reverse III	km/h	25/25	Steering Angle (L/R)	0	38±1
Forward IV/ Reverse IV	km/h	43/43	Tires		
Axle			Size		23.5-25
Main Drive Type		Spiral bevel gear, single stage	Туре		Bias
Final Drive Reduction Type		Planetary type, singe stage	Layer		16
Rear - Oscillating +/-	0	±11	Textured Type		L3

Machine Dimensions





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DEALER NAME

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Dealer Logo Area



SEM660D

Product Advantages

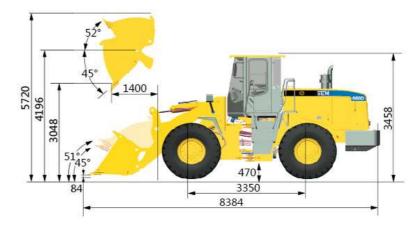
- Excellent Fuel Economy
- · Best-in-class Reliability and Durability
- High Productivity
- Outstanding Operation Comfort

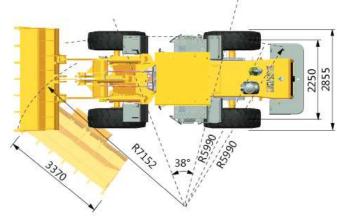


Main Specifications

Items		SEM660D	Items		SEM660D
Main Specifications			Engine		
Rated Load	kg	6 000	Model		WP10G240E343
Operating Weight with Standard Bucket	kg	20 000	Rated Power	kW	178
Bucket Capacity	m³	3.3-5.5	Rated Speed	r/min	2 000
Wheel Base	mm	3 350	Displacement	L	9.726
Overall Dimension (outside of tire)	mm	8 384×3 370×3 458	Implement Hydraulic		
Operating Specifications			Implement System Type		Single load sensing flow sharing system
Breakout Force (GRD)	kN	183	Boom Raise Time	s	5.3
Dump Clearance	mm	3 048	Hydraulic Cycle Time (rated payload)	s	9.7
Articulated Angle	۰	38±1	System Presure Setting	Мра	18
Transmission			Brake System		
Transmission Type		Countershaft, power shift	Service Brake		Dry & caliper, air to oil control
Transmission Gears		F4/R4	Parking Brake		Drum type shoe brake, spring applied & oil released
Torque Converter Type		Single stage 3 elements	Steering System		
Maker & Type		TR200	System Type		Flow amplifying
Forward I/ Reverse I	km/h	7.4/7.4	Steering Pump Type		Piston pump
Forward II/ Reverse II	km/h	14/14	System Presure Setting	Мра	18
Forward III/ Reverse III	km/h	22/22	Steering Angle (L/R)	۰	38±1
Forward IV/ Reverse IV	km/h	38/38	Tires		
Axle			Size		23.5-25
Main Drive Type		Spiral bevel gear, single stage	Туре		Bias
Final Drive Reduction Type		Planetary type, single stage	Layer		20
Rear - Oscillating +/-	0	±11	Textured Type		L3/E3

Machine Dimensions





▶ Note: the above dimensions are based on the standard configuration.

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Version: February 2016

DEALER NAME

Address: Telephone: Email:

Website:

Dealer Logo Area

MOTOR GRADERS

EXCEPTIONAL COMFORT AND PRODUCTIVITY

SEM Motor Graders feature a large cab mounted on the front frame for an exceptional view to the blade and front axle even during articulation. With a height of 1.9 meters, the cab is about 30 percent larger than competitive models, for exceptional operator comfort and productivity. A 7-position link bar with electric over hydraulic controls allows ease of operation from within the cab, and optimum blade reach capability improves productivity. A standard blade float function allows the blade to lower without hydraulic pressure for increased versatility. Maximum strength and durability are delivered by the A-frame tubular design drawbar, a flanged box section that removes welds from high-stress areas, and continuous top and bottom plate construction.

	OPERATION VEIGHT (kg)	RATED POWER (kW)
SEM919	15130	140
SEM921	15930	162
SEM922 AWD	16550	162





SEM Motor Grader Value Story

Productivity

- Load Sensing hydraulic system provides consistent and precise blade movement
- 7-hole link bar provides best in class blade positioning
- SEM922 with AWD provides improved traction

Safety

- Cab mounted on front frame for best in class visibility
- Handrails and non-skid steps for three points of contact
- Optional ROPS cab available for regional requirements



- Load sensing hydraulics reduce system heat and fuel consumption
- Hydraulically driven fan reduces fuel consumption
- SEM tandem axle with longer maintenance and service interval reduce the maintenance and labor cost

Reliability

- Leading in class in house made SEM tandem axle
- Box style front frame provides rigid and durable structure
- A-frame designed drawbar provides strength in all blade positions

Comfort

SEM

- World Class industry control layout with low lever efforts for reduced operator fatigue
- Large cab with telescoping controls for increased operator comfort

Serviceability

- Common components for reduced maintenance & repair
- Good access to grease points and filters for lower service costs
- Adjustment free drive chain and grease free SEM tandem axle for improved maintenance and serviceability

SEM919/921/922 AWD Motor Grader



SEM919 SEM921 SEM922AWD

Product Advantage

- **High Productivity:** Load sensing hydraulic system provides consistent and precise blade movement
- **High Reliability:** A-frame designed drawbar provides strength in all blade positions
- Comfort: World Class industry control layout with low lever efforts for reduced operator fatigue



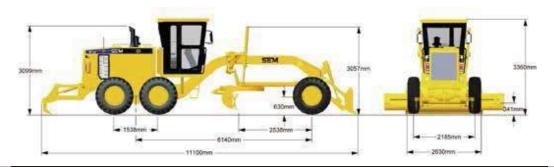
Website

http://www.semmachinery.com

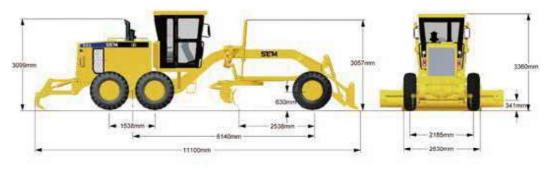
Specifications

Items	SEM919	SEM921	SEM922AWD
Operation Weight (Base Machine)	15,070kg	15,930kg	18,120kg
Overall Dimensions (L*W*H)	8,703*2,630*3,360mm	8,854*2,630*3,360mm	10,324*2,728*3,360mm
Blade Length (L*W*H)	3,974*25*607mm	4,279*25*607mm	4,279*25*607mm
Max. Lifting Height	475mm	475mm	475mm
Max. Depth of Cut	715mm	715mm	715mm
Max. Drawbar	≥78kN	≥85kN	Front≥26kN Rear Axle≥86kN
Wheelbase	6,140mm	6,140mm	6,140mm
Frame Articulation Angle	20°	20°	20°
Min. Turning Radius	7.8m	7.8m	7.8m
Engine Brand	SDEC SC8D190.1G2	SDEC SC9D220G2	SDEC SC9D220G2
Rated power	140kW	162kW	162kW
Transmission Type	Hangchi 6WG180	Hangchi 6WG180	Hangchi 6WG180
Travel Speed (Forward/Rear)	40/25km/h	40/25km/h	40/25km/h
Rear Axle/Tandem	SEM ST22	SEM ST22	SEM ST22
Service brake	Outboard disc with brake caliper, Air to oil Control	Outboard disc with brake caliper, Air to oil Control	Outboard disc with brake caliper, Air to oil Control
Oscillation (Front up/Rear up)	15/25°	15/25°	15/25°
Max. Oscillation Angle	±16°	±16°	±16°
Steering Angle (Left/Right)	47.5°	47.5°	47.5°
Max. Lean Angle of Front Wheels	18°	18°	18°
Hydraulic System	Load sensing,PPPC	Load sensing,PPPC	Load sensing,PPPC

Dimensions



SEM919/921 SEM922 AWD



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Version: November 2016

TRACK-TYPE TRACTORS

MODEL	OPERATION WEIGHT (kg)	FLYWHEEL ENGINE POWER (kW/hp)
SEM816	17230	120/160
SEM816 LGP	19720	120/160
SEM822	23680	162/220
SEM822 LGP	25400	162/220
SEM822 WH	28500	162/220

HIGH EFFICIENCY AND RELIABILITY

As a product brand of Caterpillar, SEM is able to leverage over 100 years of Caterpillar technology and design experience to provide a series of track-type tractors that meet the needs of a variety of applications. The hydrostatic system on all models delivers higher efficiency and maximum output traction force. The world-class undercarriage ensures high reliability and resistance to wear, and the planetary final drive design delivers increased torque ratio for higher transmission efficiency and lower maintenance costs. Joystick controls provide comfortable, precise blade operation. Advanced structure welding techniques and stress analysis ensure durability and long life.





SEM TTT Value Story

Comfort

- Pilot control with low lever efforts to reduce operator fatigue
- •Single joystick with multifunction controls all travel movements, reduces operator fatigue
- •Low noise level cab and 10% larger space provides best in class operator environment

Safety

- Emergency parking break and working system lock function,
- Handrails and non-skid steps for three points contact
- More lights in front and rear provides better visibility at night
- ROPS & FOPS cab option

Productivity

- Automatic, dual-path, electronic control hydrostatic transmission provides infinite speed, counterrotation, smooth travel control
- World class hydraulic pump and motor provides larger draw bar pull
- Optimized work tool design provides higher productivity

Reliability

- Best in class hydraulic components provides improved up time
- World Class undercarriage components delivery quality
- Cumminis engine option for SEM822

Serviceability

SEM .

816

- Maintenance-free undercarriage components reduce maintenance intervals and cost
- Instrument panel with 3 stage indicator and warning function for all working conditions

Fuel Economy

- Load sensing hydraulics reduce system heat and fuel consumption
- Close center drivetrain system reduces fuel consumption
- Deceleration & Brake Pedal decrease engine rotation to save fuel when breaking



SEM816 SEM822

Efficient: The electronically controlled hydrostatic drive system and multi functional joystick provide high levels of performance and maneuverability.

Comfortable Operation: The cabin is ergonomically designed for increased operator comfort and visibility. The advanced monitoring system tracks machine operating conditions and keeps the operator informed of all vital machines functions.

Reliable: The proven hydrostat design along with world class pump and motors provide a highly reliable tractor. The undercarriage components are designed for longer life versus the leading competitor.

Serviceability: The SEM tractors are designed for easy access to reduce overall maintenance time. The machines electronic control model allows for quick troubleshooting.

Website

http://www.semmachinery.com



Main Specification for SEM816 & SEM822

Model	SEM816	SEM816LGP	SEM822	SEM822LGP	
Operating Weight	17,230 kg	19,720 kg	23,680 kg	25,400 kg	
Ground Pressure	68 kPa	31.5 kPa	70 kPa	39 kPa	
Ground Clearance	410 mm	435 mm	394 mm	394 mm	
Max.Slope	30°	30°	30°	30°	
Engine					
Model	Weichai WD10G178E25	Weichai WD10G178E25	Weichai WD12G240E26	Weichai WD12G240E26	
Flywheel Power	120 kW / 160 hp	120 kW / 160 hp	162 kW / 220 hp	162 kW / 220 hp	
Working Tool					
Blade Type	SU (S Blade is Option)	S	SU (U Blade is Option)	s	
Blade Capacity	4.3 m ³ (S 3.4 m ³)	3.4 m ³	6.4 m ³ (U 7.5 m ³)	5.5 m ³	
Blade Width	3,140 mm (S 3,490mm)	4,227 mm	3,720 mm (U 4,015 mm)	4,617 mm	
Blade height	1,240mm (S 1,165mm)	1,000mm	1,511 mm (U 1,420 mm)	1,345 mm	
Max. Blade Digging Depth	430 mm	470 mm	563 mm	600 mm	
Max. Blade Lift Ground Clearance	1,041 mm	1,055 mm	1,140 mm	1,165 mm	
Max.Output Rimpull	280 kN	280 kN	350 kN	350 kN	
Maximum Digging Depth Of Ripper	584 mm	N/A	650 mm	N/A	
Maximum Clearance Under Tip	615 mm	N/A	640 mm	N/A	
Powertrain					
Туре	Electronic control, Dual-path,	Hydrostatic Drive	Electronic control, Dual-path, I	Hydrostatic Drive	
Travel Speed- F/R	0 - 10 km/hr (Infinitely Variable Speed Control)		0 - 11.5 km/hr (Infinitely Variab	le Speed Control)	
Steering & Brake	Hydrostatic Steering, Wet, Mu	Itiple-Disc Brakes	Hydrostatic Steering, Wet, Multiple-Disc Brakes		
Minimum Streeing Radius	3610 mm (Counter-rotated avaliable)	3,740 mm (Counter-rotated avaliable)	4,225 mm (Counter-rotated avaliable)	4,300 mm (Counter-rotated avaliable	
Undercarrige					
Track Shoe Width	510 mm	1,050 mm	560 mm	915 mm	
Track Shoe Quantity	37 piece	42 piece	40 piece	45 piece	
Length Of Track On Ground	2,430 mm	2,925 mm	2,948 mm	3,488 mm	
Track Gauge	1,880 mm	2,300 mm	2,000 mm	2,340 mm	
Track Roller Quantity	6/Side	7/Side	7/Side	8/Side	
Carrier Roller Quantity	2/Side	2/Side	2/Side	2/Side	
Hydraulic System					
Туре	Pilot Control	Pilot Control	Pilot Control	Pilot Control	
Implement Hydraulic System Pressure	19 Mpa	19 Mpa	19 Mpa	19 Mpa	
Service Refill Capacities					
Cooling system	45 L	45 L	45 L	45 L	
Hydrostatic Oil	40 L	40 L	62 L	62 L	
Implement Oil	60 L	60 L	110 L	110 L	
Fuel	320 L	320 L	460 L	460 L	
Pivot Shaft Case (each side)	1.2 L	1.2 L	0.8 L	0.8 L	

Optional Accessories

=Standard, O =Optional, - =#N/A	816	816 LGP	822 STD	822 LGP
WDEC (Tier II)	S	S	S	S
SU Blade*	S	-	S	-
S Blade*	S	S	S	S
SG Shoe	S	0	S	0
APEX Shoe	-	S	-	S
Carrier Roller	S	S	S	S
Track Roller (One Side 7 units)	S	-	S	-
Track Roller (One Side 8 units)	-	S	-	S
Hystat Powertrain	S	S	S	S
Normal Start (>=-20℃)	S	S	S	S
STD Cab	S	S	S	S
Drawbar	S	S	S	S
Cab Heater	0	0	0	0
Cab HVAC	0	0	0	0
Cold Start	0	0	0	0
Cold Weather Oil	0	0	0	0
Artic Oil	0	0	0	0
Rear Ripper w/3 Teeth	0	-	0	-
ROPS & FOPS	0	0	0	0

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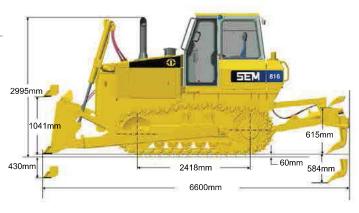
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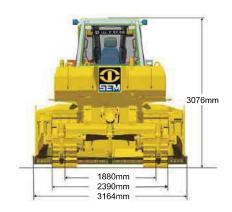
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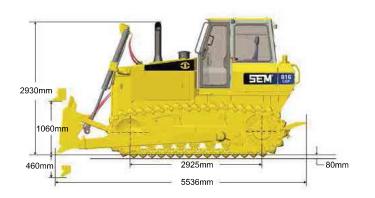
Dealer Logo Area

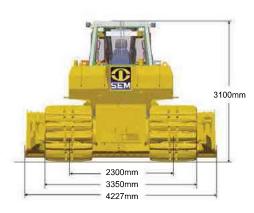
Dimensions

SEM816 SEM816LGP



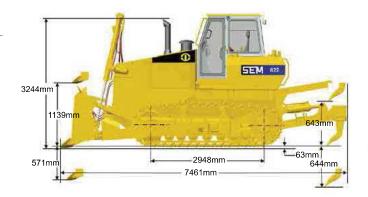


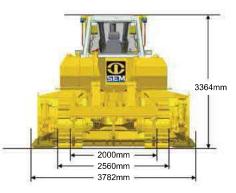


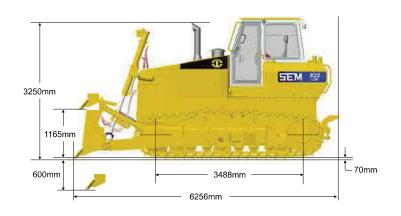


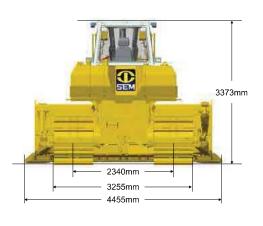
SEM822

SEM822LGP









SOIL COMPACTORS

MODEL	OPERATION WEIGHT (kg)	RATED POWER (kW)
SEM518	18000	129
SEM520	20000	129
SEM522	22000	140

HIGH PERFORMANCE AND VERSATILITY

SEM Soil Compactors are essential tools in a variety of applications, including road, railway, airfield and industry yard compaction. The 50-mm drum delivers compaction performance up to 15 percent greater than competitive models. The eccentric vibe pod design extends system life by up to 50 percent, with a sealed gear that eliminates contamination and prolongs bearing life. The electronically controlled transmission is easier to shift, reducing operating fatigue, improving efficiency and delivering high reliability. Reliability is further enhanced by a three-level alarm system that diagnoses issues and notifies the operator with indicator lights and audio alarms.





SEM518 SEM520 SEM522

- **High Efficiency:** The unique vibratory pod design along with 50 mm thick drum provides superior compaction performance
- Reliability: Vibration system utilizes eccentric vibe pod design, extends life over 50%
- Operation: Digital frequency meter and three level alarm system monitor machine performance

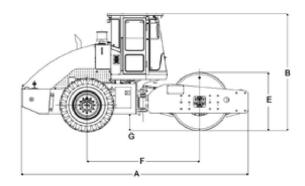


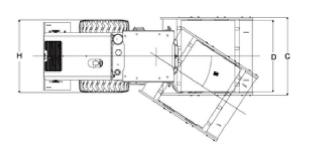


Specifications

Model	SEM518	SEM520	SEM522	
Operating Weight	18000kg	20000kg	22000kg	
Compaction				
Vibration Frequency (High/Low)	30/28Hz	30/28Hz	30/28Hz	
Amplitude (High/Low)	2/1mm	2/1mm	2/1mm	
Excitation Force (High/Low)	327/188KN	360/208KN	374/215KN	
Static Pressure	415N/cm	461N/cm	507N/cm	
Engine				
Rated Power	129kw	129kw	140kw	
Speed	2000r/min	2000r/min	2000r/min	
Fuel Tank Volume	262L	262L	262L	
Hydraulic Oil Tank Volume	80L	80L	80L	
Drum				
Drum Width	2130mm	2130mm	2130mm	
Drum Diameter	1600mm	1600mm	1600mm	
Drum Thickness	40mm	50mm	50mm	
Tires				
Tires Type	20.5-25	20.5-25	20.5-25	
Speed				
F/R I	2.98km/h	2.98km/h	2.98km/h	
F/R II	5.88km/h	5.88km/h	5.88km/h	
F/R Ⅲ	9.60km/h	9.60km/h	9.60km/h	
Swing Angle	±12°	±12°	±12°	
Steering Angle	±33°	±33°	±33°	
Outer Turning Radius	6350mm	6350mm	6350mm	
Max. Gradeability	34%	34%	34%	

Dimensions





Size	Α	В	С	D	Е	F	G	Н	β
SEM518	6,250	3,200	2,310	2,130	1,600	3,100	460	2,160	33°
SEM520	6,250	3,200	2,310	2,130	1,600	3,100	460	2,160	33°
SEM522	6,250	3,200	2,310	2,130	1,600	3,100	460	2,160	33°
The swing angle of the front and rear frame ±12°									

Caterpillar (Qingzhou) Ltd. Address: No.12999 Nanhuan Road, Caterpillar Industrial Park, Qingzhou City, Shandong Province, Zip Code: 262500 P.R.China

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